The RDS Dryer Clutch Assembly is designed to work exclusively with the CRB RDS Rod Drying System. The Dryer Clutch allows you to stop the rotation of your rod without turning off your RDS Dryer. This allows for complete control and improved finishing during the coating process.

**Tools Needed:**
- 2.5mm Allen Wrench
- Flat Head Screw Driver
- Pliers or Adjustable Wrench

The Dryer Clutch comes fully assembled. To install on your RDS Drying Unit simply:

1. Remove the Chuck Bolt and Nut and remove the existing RDS-Chuck.

2. Once the RDS-Chuck is removed, install the RDS Dryer Clutch directly onto the motor shaft, and reinstall the Chuck Bolt and Nut securing the Dryer Clutch assembly in place.

**Adjusting the Clutch**

1. The tension on the chuck can be increased or decreased at your convenience. To adjust the pressure applied to the Chuck loosen the Set Screw (E) and tighten or loosen the Center Bolt (F) to the appropriate level.

2. Once finished, retighten the Set Screw (E) to lock the Center Bolt (F) in place.